



Kit Revision Date: 10/16/2023

832HDA General Purpose Epoxy Kit

MG Chemicals Multipart Product Kit

This product is a kit made up of multiple parts. Each part is an independently packaged chemical component and has independent hazard assessments.

Kit Content

<i>Part</i>	<i>Product Name</i>	<i>Product Use</i>
A	832HD-A	Epoxy resin for use with hardeners
B	832HD-B	Epoxy hardener for use with resins

Safety Data Sheets for each part listed above follow this cover sheet.

Transportation Instruction

Before offering this product kit for transport, read Section 14 for all parts listed above.

832HDA

(PART A)

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: 832HDA (Part A)**Other Means of Identification:** General Purpose Epoxy (Part A)**Related Part #** 832HDA-25ML, 832HDA-50ML, 832HDA-400ML, 832HDA-7.4L, 832HDA-40L

Recommended Use and Restriction on Use

Use: Epoxy resin for use with hardeners**Uses Advised Against:** Not applicable

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

+1-800-340-0772

FAX +1-800-340-0773**E-MAIL** support@mgchemicals.com**WEB** www.mgchemicals.com

+1-905-331-1396

FAX +1-905-331-2682**E-MAIL** (Competent Person): sds@mgchemicals.com

Emergency Phone Number

For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**

(Service access code: 335388)



For emergencies involving the transport of dangerous goods; 24/7 serviceCANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Section 2: Hazard(s) Identification
Classification of Hazardous Chemical
GHS Categories

Criteria		Category	Signal Word	Pictograms
Sensitization	Skin	1	Warning	Exclamation
Eye Irritation		2	Warning	Exclamation
Skin Irritation		2	Warning	Exclamation
Hazardous to the Aquatic Environment	Chronic	2	<i>none</i>	Environment

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	WARNING
Pictograms	Hazard Statements
	H317: May cause an allergic skin reaction H319: Causes serious eye irritation H315: Causes skin irritation
	H411: Toxic to aquatic life with long lasting effects
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing vapors.
P280	Wear protective gloves and eye protection.
P264	Wash hands thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.
P273	Avoid release to the environment.

Section continued on the next page

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(PART A)
Continued...

Response	Precautionary Statements
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313	If eye irritation persists: Get medical advice or attention.
P302 + P352	IF ON SKIN: Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
Disposal	Precautionary Statements
P501	Dispose of contents and container in accordance to local, regional, national, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
25068-38-6	bisphenol-A epoxy resin (reaction product) ^{a)}	91%
68609-97-2	alkyl glycidyl ether	6%
64741-65-7	naphtha, petroleum, heavy alkylate	2%
1333-86-4	carbon black	0.4%

a) Average molecular weight of ≤ 700

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(PART A)

Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code/Symptoms/Precautionary Statements</i>
IF IN EYES	P305 + P351 + P338, P337 + P313
Immediate Symptoms	<i>redness, serious irritation, pain</i>
Response	Rinse cautiously with water for at least 20 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
IF ON SKIN	P302 + P352, P333 + P313, P362 + P364
Immediate Symptoms	<i>redness, irritation, dry skin, allergic contact dermatitis</i>
Response	Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse.
IF INHALED	P304 + P340
Immediate Symptoms	<i>Low toxicity: cough, mild irritation of the respiratory track</i>
Response	Remove person to fresh air and keep comfortable for breathing.
IF SWALLOWED	P301 + P330, P331
Immediate Symptoms	<i>Low toxicity: irritation</i>
Response	Rinse mouth. Do NOT induce vomiting.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use extinguishing media suitable for surrounding materials.
Specific Hazards	Not flammable or combustible, but burns if involved in a fire. Produces irritating smoke of unknown toxicity in fires. Prevent fire-fighting wash from entering waterway or sewer system.
Combustion Products	Produces carbon oxides (CO,CO ₂) and toxic fumes.
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	See personal protection recommendations in Section 8.
Precautions for Response	Avoid breathing vapors. Remove or keep away all sources of extreme heat or open flames.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	Contain with inert and non-flammable absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable, chemical-resistant container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wash residue with a paper towel wetted with alcohol, ethyl lactate, or another suitable organic solvent; and place dirty towels in container. Use soap and water to remove the last traces of residue.
Disposal Methods	Dispose of spill waste according to Section 13.

Section 7: Handling and Storage

Prevention	Keep out of reach of children. Avoid breathing vapors. Avoid release to the environment. Contaminated work clothing should not be allowed out of the workplace.
Handling	Wear protective gloves, protective clothing, and eye protection. Take off contaminated clothing and wash it before reuse. Wash hands thoroughly after handling. Collect spillage.
Storage	RECOMMENDATION: Keep in a dry and clean area between 5 to 35 °C, away from incompatible substances.

Section 8: Exposure Controls/Personal Protection**Substances with Occupational Exposure Limit Values**

Chemical Name	Country	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
naphtha, petroleum, heavy distillate	ACGIH	100 ppm (525 mg/m ³)	Not established
	U.S.A. OSHA PEL	500 ppm (2 900 mg/m ³)	Not established
	Canada AB	572 mg/m ³	Not established
	Canada BC	290 mg/m ³	580 mg/m ³
	Canada ON	100 ppm	Not established
	Canada QC	525 mg/m ³	Not established
carbon black ^{a)}	ACGIH	3 mg/m ³	Not established
	U.S.A. OSHA PEL	3.5 mg/m ³	Not established
	Canada AB	3.5 mg/m ³	Not established
	Canada BC	3 mg/m ³	Not established
	Canada ON	3.5 mg/m ³	Not established
	Canada QC	3.5 mg/m ³	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long term permissible exposure limits (PEL) for 8 h.

a) Respirable airborne particles

Engineering Controls**Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

Because the carbon black is bound to the liquid mixture, it does not present an airborne hazard under normal use. Ensure adequate ventilation if the product is mechanically misted or aerosolized.

Section continued on the next page

832HDA**(PART A)****Personal Protective Equipment****Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Ensure that glasses have side shields for lateral protection.

Skin Protection

For likely contacts, use of protective butyl rubber or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Respiratory Protection

For over-exposures up to 10 x OEL of mist, vapors and spray, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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(PART A)
Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Black	Upper Flammability Limit	Not available
Odor	Mild	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	>1 (Air =1)
pH	Not available	Relative Density @25 °C	1.16
Freezing/Melting Point	Not available	Solubility in Water	soluble
Initial Boiling Point	≥150 °C [≥302 °F]	Partition Coefficient n-octanol/water	Not available
Flash Point	Not available	Auto-ignition Temperature	≥315 °C [≥599 °F]
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability	Not available	Viscosity @25 °C	3 213 cP

Section 10: Stability and Reactivity

Reactivity	Oxidizing agents, strong acids and bases, amines.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid contact with heat and open flame.
Incompatibilities	Strong oxidizing agents, strong acids, strong bases.
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information**Summary of Effects and Symptoms by Routes of Exposure**

Eyes	May cause redness, irritation, or pain.
Skin	May cause skin redness, irritation, dry skin, or allergic contact dermatitis.
Inhalation	May cause cough, sore throat and respiratory irritation.
Ingestion	May cause irritation.
Chronic	Prolonged and repeated exposure may lead to skin sensitization.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
reaction products: bisphenol-A-(epichlorhydrin) and epoxy resin	>2 000 mg/kg Rat	>2 000 mg/kg Rat	Not available
alkyl glycidyl ether	19 200 mg/kg Rat	4 500 mg/kg Rat	Not available
naptha, petroleum, heavy alkylate	>7 600 mg/kg Rat	>3 000 mg/kg Rabbit	>5.9 mg/L (4hr) Rat
carbon black	>15 g/kg Rat	>3 g/kg Rabbit	Not available
Mixture ATE	>2 000 mg/kg	>2 000 mg/kg	>100 mg/L

Note: Toxicity data from ECHA was consulted. The data from supplier SDS were also consulted.

Section continued on the next page

832HDA**(PART A)****Other Toxicological Effects****Skin corrosion/irritation**

The Naphtha (petroleum), heavy alkylate (CAS# 64741-65-7), the reaction products of bisphenol-A-(epichlorhydrin) (CAS# 25068-38-6), and the alkyl glycidyl ether (CAS# 68609-97-2) are known serious skin irritants.

Serious eye damage/irritation

The Naphtha (petroleum), heavy alkylate (CAS# 64741-65-7) and the reaction products of bisphenol-A-(epichlorhydrin) (CAS# 25068-38-6) are known serious eye irritants.

Sensitization
(allergic reactions)

The product is a skin sensitizer based on animal studies on the epoxy components.

Carcinogenicity
(risk of cancer)

The carbon black (CAS #1333-86-4) is possibly carcinogenic by airborne routes of exposures under WHMIS.

Because the carbon black (CAS #1333-86-4) is bound in the epoxy liquid mixture, it is not available as an airborne hazard (dust, mist, or spray) under normal use.

Carbon Black [1333-86-4]

IARC Group 2B: Possibly carcinogenic to humans

ACGIH A4: Not classified as a human carcinogen

CA Prop 65: Listed as a carcinogen (airborne, as unbound particles of respirable size)

NTP: Not listed

Mutagenicity
(risk of heritable genetic effects)

Based on available data, the classification criteria are not met.

Reproductive Toxicity
(risk to sex functions)

Based on available data, the classification criteria are not met.

Teratogenicity
(risk of fetus malformation)

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met. less than 10% category 1 components, and the kinematic viscosity is 20.5 mm²/s at 40 °C.

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

In Europe, similar epoxy resin mixtures with CAS# 25068-38-6 have an average molecular weight of less than 700 are generally classified as chronic category 2 marine pollutant due to LC50 96 h of >1 mg/L but ≤10 mg/L.

Based on available data, carbon black and alkyl glycidyl ether are not classified as environmental hazards according to GHS criteria.

Acute Ecotoxicity

Available toxicity data does not meet classification thresholds.

Chronic Ecotoxicity

Category 2

Toxic to aquatic life with long lasting effects

Avoid release to the environment. Collect spillage.

Biodegradability

Not available

Bioaccumulation

Not available

Section 13: Disposal Information

Dispose of contents in accordance with all local, regional, national, and international regulations.

832HDA
(PART A)
Section 14: Transport Information
Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Sizes 5 L and under

*Part A of 832HDA-25ML;
832HDA-50ML; 832HDA-400ML,
832HDA-7.4L kits*

NOT REGULATED in TDG
per Special Provisions 99

49 CFR: Sizes greater than 5 L

Part A of 832HDA-40L kits

UN number: UN3082

Shipping Name:
ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S.
(reaction products: bisphenol-A-
(epichlorhydrin) and epoxy resin)

Class: 9

Packing Group: III

Marine Pollutant: Yes



Sizes 5 L and under

NOT REGULATED in 49 CFR
per exception 171.4 (c)(2)

Special Provision 99 (2): These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S., or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

Section continued on the next page

832HDA
(PART A)
Air
Refer to ICAO-IATA Dangerous Goods Regulations.
Sizes 5 L and under:
*Part A of 832HDA-25ML;
832HDA-50ML; 832HDA-400ML,
832HDA-7.4L kits*
NOT REGULATED

On air waybill, write:

"Not Restricted, as per Special
Provisions A197"

Sizes greater than 5 L
Part A of 832HDA-40L kits
UN number: UN3082

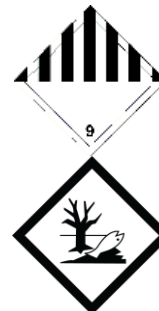
Shipping Name:

ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S.

(reaction products: bisphenol-A-
(epichlorhydrin) and epoxy resin)

Class: 9

Packing Group: III

Marine Pollutant: Yes


Special Provision A197: These substances when transported in single or combination packagings containing net quantity per single or inner packaging of less than 5 L or less for liquids or having a net mass of 5 kg or less for solids, are not subject to any other provisions of these Regulations provided the packagings meet the general provisions 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Section continued on the next page

832HDA
(PART A)
Sea
Refer to IMDG regulations.

Sizes 5 L and under:
Part A of 832HDA-25ML;
832HDA-50ML; 832HDA-400ML;
832HDA-7.4L kits

NOT REGULATED
per 2.10.2.7

Sizes greater than 5 L
Part A of 832HDA-40L kits

UN number: UN3082
Shipping Name:
ENVIRONMENTALLY HAZARDOUS
SUBSTANCE, LIQUID, N.O.S.
(reaction products: bisphenol-A-
(epichlorhydrin) and epoxy resin)
Class: 9
Packing Group: III
Marine Pollutant: Yes



2.10.2.7: Marine pollutants packaged in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less for liquids or having a net mass per single or inner packaging of 5 kg or less for solids are not subject to any other provision of this Code relevant to marine pollutants provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. In the case of marine pollutants also meeting the criteria for inclusion in another hazard class, all provisions of this Code relevant to any additional hazards continue to apply.

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information
Canada
Domestic Substance List (DSL) / Non-Domestic Substance Lists (NDSL)

All hazardous ingredients are listed on the DSL.

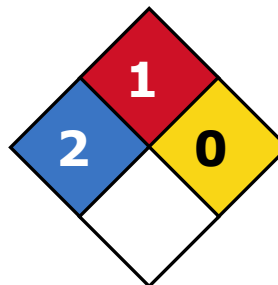
Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

Section continued on the next page

832HDA
(PART A)
USA
Other Classifications
HMIS® RATING

HEALTH:	* 2
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES


Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances which are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product contains carbon black, but it is bound and exposures during normal conditions of uses are below the Safe Harbor Threshold.

Section continued on the next page

832HDA**(PART A)****Europe****RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	MG Chemicals Regulatory Department
Date of Review	20 February 2024
Supersedes	07 June 2023
Reason for Changes:	Changes to section 3.

Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2024).

Section continued on the next page

832HDA**(PART A)****Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

Email: support@mgchemicals.com

Phone: +1-905-331-1396

Mailing Addresses *Manufacturing & Support*
1210 Corporate Drive
Burlington, Ontario, Canada
L7L 5R6

Disclaimer This safety data sheet is provided as an information resource only. *M.G. Chemicals, Ltd.* believes the information contained herein is accurate and compiled from reliable sources. It is the responsibility of the user to query and verify any information seeming suspect where doubt on the validity may exist. The buyer assumes all responsibility of using and handling the product in accordance with local, regional, national, and international regulations.

832HDA

(PART B)

Safety Data Sheet

Section 1: Identification

Product Identifier and Other Means of Identification

Product Name: 832HDA (Part B)**Other Means of Identification:** General Purpose Epoxy (Part B)**Related Part #** 832HDA-25ML, 832HDA-50ML, 832HDA-400ML, 832HDA-7.4L, 832HDA-40L


Recommended Use and Restriction on Use

Use: Epoxy hardener for use with resins**Uses Advised Against:** Not applicable.

Details of Manufacturer or Importer

ManufacturerMG Chemicals
1210 Corporate Drive
Burlington, Ontario L7L 5R6
CANADA

 +1-800-340-0772
FAX +1-800-340-0773
E-MAIL support@mgchemicals.com
WEB www.mgchemicals.com

 +1-905-331-1396
FAX +1-905-331-2682

E-MAIL (Competent Person): sds@mgchemicals.com

Emergency Phone Number



For hazardous material incidents ONLY (leaks, spills, fires, exposures or accidents)
USA or CANADA—Call Verisk 3E at **+1-866-519-4752** or **+1-760-476-3962**
(Service access code: 335388)**For emergencies involving the transport of dangerous goods;** 24/7 service
CANADA—Call CANUTEC collect at **+1-613-996-6666** or ***666** on cellular phones

Section 2: Hazard(s) Identification
Classification of the Chemical Material
GHS Categories

Criteria	Category	Signal Word	Pictograms
Skin Corrosion	1	Danger	Corrosion
Sensitization Skin	1	Warning	Exclamation

Note: The degree of severity is ranked within each hazard class from 1 (Highest Severity) to up to 5 (Lowest Severity), which is opposite to HMIS and NFPA conventions. Severity category rankings do not allow comparisons between classes.

Label Elements

Signal Word	DANGER
Pictograms	Hazard Statements
	H314: Causes severe skin burns and eye damage
	H317: May cause an allergic skin reaction
Prevention	Precautionary Statements
P102	Keep out of reach of children.
P261	Avoid breathing fumes or vapors.
P272	Contaminated work clothing should not be allowed out of the workplace.
P280	Wear protective gloves, protective clothing, and eye protection.
P264	Wash hands and exposed skin thoroughly after handling.

Section continued on next page

832HDA
(PART B)
Continued...

Response	Precautionary Statements
P310	For all routes of exposure: Immediately call a POISON CENTER or doctor.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P302 + P361+ P352	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Wash with plenty of water.
P333 + P313	If skin irritation or rash occurs: Get medical advice or attention.
P363	Wash contaminated clothing before reuse.
P301 + P330 + P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
Storage	Precautionary Statements
P405	Store locked up.
Disposal	Precautionary Statements
P501	Dispose of contents and container in accordance to local, regional, and international regulations.

Hazards Not Otherwise Classified

Other Criteria	Hazard Statements/Precautionary Statement	Signal Word	Pictograms
None	None	None	None

Section 3: Composition/Information on Ingredients

CAS #	Chemical Name	%(weight)
109-55-7	3-aminopropyldimethylamine	12%
26139-75-3	formaldehyde, polymer with 1,3, dimethylbenzene	10%
90-72-2	2,4,6-tris(dimethylaminomethyl)phenol	9%
8007-24-7	cashew (anacardium occidentale) nutshell extract, decarboxylated, distilled	9%
1477-55-0	1-[3-(aminomethyl)phenyl]methanamine	5%

Section 4: First-Aid Measures

<i>Exposure Condition</i>	<i>GHS Code: Precautionary Statement</i>
IF IN EYES	P305 + P351 + P338, P310
Immediate Symptoms	<i>redness, severe irritation, pain, burns</i>
Response	Rinse cautiously with water for 30 minutes or more. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
IF ON SKIN (or hair)	P302 + P361+ P352, P310, P333 + P313, P363
Immediate or Delayed Symptoms	<i>redness, severe irritation, rash (allergic contact dermatitis), pain, chemical burns</i>
Response	Take off immediately all contaminated clothing. Wash with plenty of water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse.
IF INHALED	P304 + P340, P310
Immediate or Delayed Symptoms	<i>cough, irritation of the respiratory track, burning sensation, asthma, difficulty breathing</i>
Response	Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.
IF SWALLOWED	P301 + P330 + P331, P310
Immediate Symptoms	<i>irritation, abdominal pain, nausea, vomiting, burns to the digestive tract</i>
Response	Rinse mouth. Do not induce vomiting. Immediately call a POISON CENTER or doctor.

Section 5: Fire-Fighting Measures

Extinguishing Media	In case of fire: Use dry chemical, carbon dioxide, chemical foam, or water spray to extinguish.
Specific Hazards	Not flammable or combustible but burns if involved in a fire. Produces irritating and toxic fumes in fires or in contact with hot surfaces.
Combustion Products	Produces carbon oxides (CO, CO ₂) and nitrogen oxides (NO _x).
Fire-Fighter	Wear self-contained breathing apparatus and full fire-fighting turn-out gear.

Section 6: Accidental Release Measures

Personal Protection	Use personal protection recommended in Section 8.
Precautions for Response	Avoid breathing fumes and vapors.
Environmental Precautions	Avoid releasing to the environment. Prevent spill from entering drains and waterways.
Containment Methods	Contain with inert absorbent (such as soil, sand, vermiculite).
Cleaning Methods	Collect liquid in a sealable container. Sprinkle inert absorbent compound onto spill, then sweep into the container. Wipe residue with a paper towel and place dirty towels in container. Wash spill area with soap and water to remove the last traces of residue.
Disposal Methods	Dispose spill waste according to Section 13.

Section 7: Handling and Storage**Prevention**

Keep out of reach of children.

Avoid breathing fumes or vapors.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

Handling

Wear protective gloves, protective clothing, and eye protection. In case of inadequate ventilation, wear respiratory protection.

Use only outdoors or in a well-ventilated area.

Take off contaminated clothing and wash it before reuse.

Wash hands and exposed skin thoroughly after handling.

Storage

Store locked up.

Section 8: Exposure Controls/Personal Protection**Substances with Occupational Exposure Limit Values**

Chemical Name	Country or Vendor	Long Term Exposure Limits (PEL)	Short Term Exposure Limits (STEL)
m-xylene α,α' diamine	ACGIH	0.1 mg/m ³ (Skin)	Not established
	U.S.A. OSHA PEL	Not established	Not established
	Canada AB	0.1 mg/m ³	Not established
	Canada BC	0.1 mg/m ³	Not established
	Canada ON	0.1 mg/m ³	Not established
	Canada QC	0.1 mg/m ³	Not established

Note: Ingredients are listed in descending weight contribution order (from greatest to least). The ACGIH¹, OSHA (Table Z-1), and Canadian provinces exposure limits were consulted. Limits from suppliers' SDS were also consulted. Short term exposure limits (STEL) are for 15 min and long-term permissible exposure limits (PEL) for 8 h.

a) Skin—can be absorbed through the skin.

Note: m-xylene α,α' diamine is also known as 1-[3-(aminomethyl)phenyl]methanamine

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832HDA**(PART B)****Engineering Controls****Ventilation**

Keep airborne concentrations below the occupational exposure limits (OEL).

If the product is heated at high temperatures or worker is allergic, use local ventilation and consider using a full mask with organic vapor cartridges.

Personal Protective Equipment**Eye protection**

Wear appropriate protective eyeglasses or chemical safety goggles.

RECOMMENDATION: Use safety glasses with lateral protection (side shields).

Skin Protection

For likely contacts, use of protective butyl rubber, neoprene, or other chemically resistant gloves.

For incidental contacts, use nitrile or other chemically resistant gloves.

Respiratory Protection

For over-exposures up to 10 x OEL of fumes, mists, dust, and vapors, wear respirator such as a half-mask respirator with organic vapor cartridges.

Above 10 x OEL, use a positive-pressure, air-supplied respirator or a self-contained breathing apparatus.

If the product is heated or worker has a known allergic reaction, consider using a full mask with organic vapor cartridge or with an independent air supply.

RECOMMENDATION: Consult your local safety supply store to ensure that your respirator has a NIOSH (U.S.) approved filter cartridges appropriate for the ingredients listed in Section 3. The respirator should be fitted to the employee by a professional. Ensure vapor cartridges are stored in sealed plastic bags when not being used.

General Hygiene Considerations

Wash hands thoroughly with water and soap after handling.

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Section 9: Physical and Chemical Properties

Physical State	Liquid	Lower Flammability Limit	Not available
Appearance	Clear, amber	Upper Flammability Limit	Not available
Odor	Mild, amine-like	Vapor Pressure @20 °C	Not available
Odor Threshold	Not available	Vapor Density	Not available
pH	Not available	Specific Gravity @25 °C	0.99
Freezing/Melting Point	Not available	Solubility in Water	Slightly soluble
Boiling Point	≥130 °C [≥266 °F]	Partition Coefficient	Not available
Flash Point	Not available	Auto-ignition Temperature	382 °C [720 °F]
Evaporation Rate	Not available	Decomposition Temperature	Not available
Flammability (solid, gas)	Not available	Viscosity @25 °C	1 278 cP

Section 10: Stability and Reactivity

Reactivity	Not reactive.
Chemical Stability	Chemically stable at normal temperatures and pressures
Conditions to Avoid	Avoid excessive heat and incompatible substances.
Incompatibilities	Strong oxidizing agents, strong acids
Polymerization	Will not occur
Decomposition	Will not decompose under normal conditions. For thermal decomposition, see combustion products in Section 5.

Section 11: Toxicological Information**Summary of Effects and Symptoms by Routes of Exposure**

Eyes	May causes redness, severe irritation, pain, or corrosive eye damage.
Skin	May cause redness, severe irritation, allergic contact dermatitis, pain and chemical burns.
Inhalation	Inhalation of vapors or mist may cause coughing, irritation of the respiratory track, difficulty breathing.
Ingestion	May cause irritation, abdominal pain, nausea, vomiting, burns to the digestive tract.
Chronic	Prolonged and repeated exposure to uncured epoxy hardener may lead to skin and respiratory sensitization.

Acute Toxicity (Lethal Exposure Concentrations)

Chemical Name	LD50 oral	LD50 dermal	LC50 inhalation
3-aminopropyldimethylamine	377 mg/kg Rat	300 mg/kg Rabbit	Not available
2,4,6-tris(dimethylaminomethyl)phenol	2 169 mg/kg Rat	Not available	Not available
formaldehyde, polymer with 1,3, dimethylbenzene	Not available	Not available	Not available
cashew (anacardium occidentale) nutshell extract, decarboxylated, distilled	Not available	Not available	Not available
1-[3-(aminomethyl)phenyl]methanamine	930 mg/kg Rat	3 100 mg/kg Rabbit	1.34 mg/L (4hr) Rat
Mixture ATE	2499 mg/kg	2472 mg/kg	29.8 mg/L

Note: Toxicity data from the ECHA database was consulted. The data from supplier SDS were also consulted.

Section continued on the next page

832HDA**(PART B)****Other Toxicological Effects****Skin corrosion/irritation**

The 3-aminopropyldimethylamine, 2,4,6-tris(dimethylaminomethyl)phenol (CAS# 109-55-7); Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled (CAS # 8007-24-7); and 1-[3-(aminomethyl)phenyl]methanamine (CAS# 1477-55-0) ingredients cause skin burns.

Serious eye damage/irritation

The 3-aminopropyldimethylamine, 2,4,6-tris(dimethylaminomethyl)phenol; Formaldehyde, polymer with 1,3, dimethylbenzene, Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled; and 1-[3-(aminomethyl)phenyl]methanamine ingredients cause eye damage.

Respiratory and skin sensitization (allergic reactions)

The 3-aminopropyldimethylamine (CAS# 109-55-7), 2,4,6-tris(dimethylaminomethyl)phenol (CAS# 90-72-2), Cashew (Anacardium occidentale) Nutshell Extract, decarboxylated, Distilled (CAS # 8007-24-7), and 1-[3-(aminomethyl)phenyl]methanamine (CAS# 1477-55-0) may cause skin sensitization.

Carcinogenicity
(risk of cancer)

None of the ingredients are classified or listed as a carcinogen by IARC, ACGIH, CA Prop 65, or NTP.

Mutagenicity
(risk of heritable genetic effects)

None of the ingredients are classified or listed as a mutagen.

Reproductive Toxicity
(risk to sex functions)

None of the ingredients are classified or listed as a reproductive hazard.

Teratogenicity
(risk of fetus malformation)

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met. There is less than 10% category 1 component, and the kinematic viscosity is $>20.5 \text{ mm}^2/\text{s}$ at 40°C .

Section 12: Ecological Information

Ecological classifications are based on the IMDG/GHS criteria in conjunction with ecotoxicological data from our suppliers, the European Chemical Agency database (<http://echa.europa.eu>), and other reliable sources.

Acute Ecotoxicity

None of the ingredients are acutely ecotoxic.

Chronic Ecotoxicity

None of the ingredients are chronically ecotoxic.

Biodegradability

Not readily biodegradable

Bioaccumulation

Not available

Other Effects

Not available

Section 13: Disposal Information

Dispose of contents and container in accordance with all local, regional, national, and international regulations.

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Section 14: Transport Information
Ground

Refer to TDG regulations (Canadian Transportation of Dangerous Goods regulations);
USA DOT 49 CFR (Parts 100 to 185) **Regulations.**

Sizes 1 L and under

Part B of 832HDA-25ML, 832HDA-50ML, and 832HDA-400ML kits

Limited Quantity



Sizes greater than 1 L

UN number: UN1760

Part B of 832HDA-7.4L and 832HDA-40L kits

Shipping Name: Corrosive Liquid, N.O.S. (3-aminopropyldimethylamine)

Class: 8

Packing Group: II

Marine Pollutant: Yes


Air

Refer to ICAO-IATA Dangerous Goods Regulations.

Sizes 0.5 L and under

Part B of 832HDA-25ML, 832HDA-50ML, and 832HDA-400ML kits

Limited Quantity



Sizes greater than 0.5 L up to 1 L

UN number: UN1760

Part B of 832HDA-7.4L and 832HDA-40L kits

Shipping Name: Corrosive Liquid, N.O.S. (3-aminopropyldimethylamine)

Class: 8

Packing Group: II

Marine Pollutant: Yes



Excepted Quantity **E2 ≤30 mL**

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832HDA**(PART B)****Sea****Refer to IMDG regulations.**

Sizes 1 L and under

*Part B of 832HDA-25ML, 832HDA-50ML, and 832HDA-400ML kits***Limited Quantity**

Sizes greater than 1 L

UN number: UN1760*Part B of 832HDA-7.4L and 832HDA-40L kits***Shipping Name:** Corrosive Liquid, N.O.S. (3-aminopropyldimethylamine)**Class:** 8**Packing Group:** II**Marine Pollutant:** Yes

Note: Shipper must be appropriately trained and certified before involvement with the transport of dangerous goods.

Section 15: Regulatory Information**Canada****Domestic Substance List (DSL)/Non-Domestic Substance Lists (NDSL)**

All hazardous ingredients are listed on the DSL/NDSL.

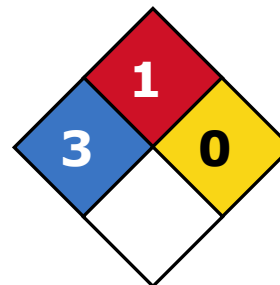
Hazardous Products Act (R.S.C., 1985, c. H-3)

The safety data sheet and label comply with the Hazardous Product Act and WHMIS 2015.

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USA
Other Classifications
HMIS® RATING

HEALTH:	* 3
FLAMMABILITY:	1
PHYSICAL HAZARD:	0
PERSONAL PROTECTION:	

NFPA® 704 CODES


Approximate HMIS and NFPA Risk Ratings Legend:

0 (Low or none); 1 (Slight); 2 (Moderate); 3 (Serious); 4 (Severe)

CAA (Clean Air Act, USA)

This product does not contain any class 1 ozone depleting substances.

This product does not contain any class 2 ozone depleting substances.

This product does not contain substances that are listed as hazardous air pollutants.

EPCRA (Emergency Planning and Right to Know Act, USA, 40 CFR 372.45)

This product does not contain substances that are subject to the reporting requirements of section 313 Title III of the SARA of 1986 and 40 CFR part 372.

TSCA (Toxic Substances Control Act of 1976, USA)

All substances are TSCA listed.

California Proposition 65 (Chemicals known to cause cancer or reproductive toxicity, USA).

This product does not contain any listed substances in California.

Europe
RoHS (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

WEEE (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment and is therefore not governed by this regulation.

Section 16: Other Information

SDS Prepared by	MG Chemicals Regulatory Department
Date	20 February 2024
Supersedes	15 August 2023
Reason for Changes:	Update to section 3.

Reference

1) ACGIH 2024 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2024).

Abbreviations

ACGIH	American Conference of Governmental Industrial Hygienists (USA)
EC50	Half maximal effective concentration
EL50	Half maximal effective loading
IARC	International Agency for Research on Cancer
NOELR	No observable effect loading ratio
NTP	National Toxicology Program
GHS	Globally Harmonized System of Classification of Labeling of Chemicals
LC50	Lethal Concentration 50%
LCLo	Lowest published lethal concentration
LD50	Lethal Dose 50%
OEL	Occupational Exposure Limit
PEL	Permissible Exposure Limit
SDS	Safety Data Sheet
STEL	Short-Term Exposure Limit
TCLo	Lowest published toxic concentration
TWA	Time Weighted Average
VOC	Volatile Organic Content

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Technical Queries Contact us regarding any questions, improvement suggestions, or problems with this product. Application notes, instructions, and FAQs are located at www.mgchemicals.com.

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